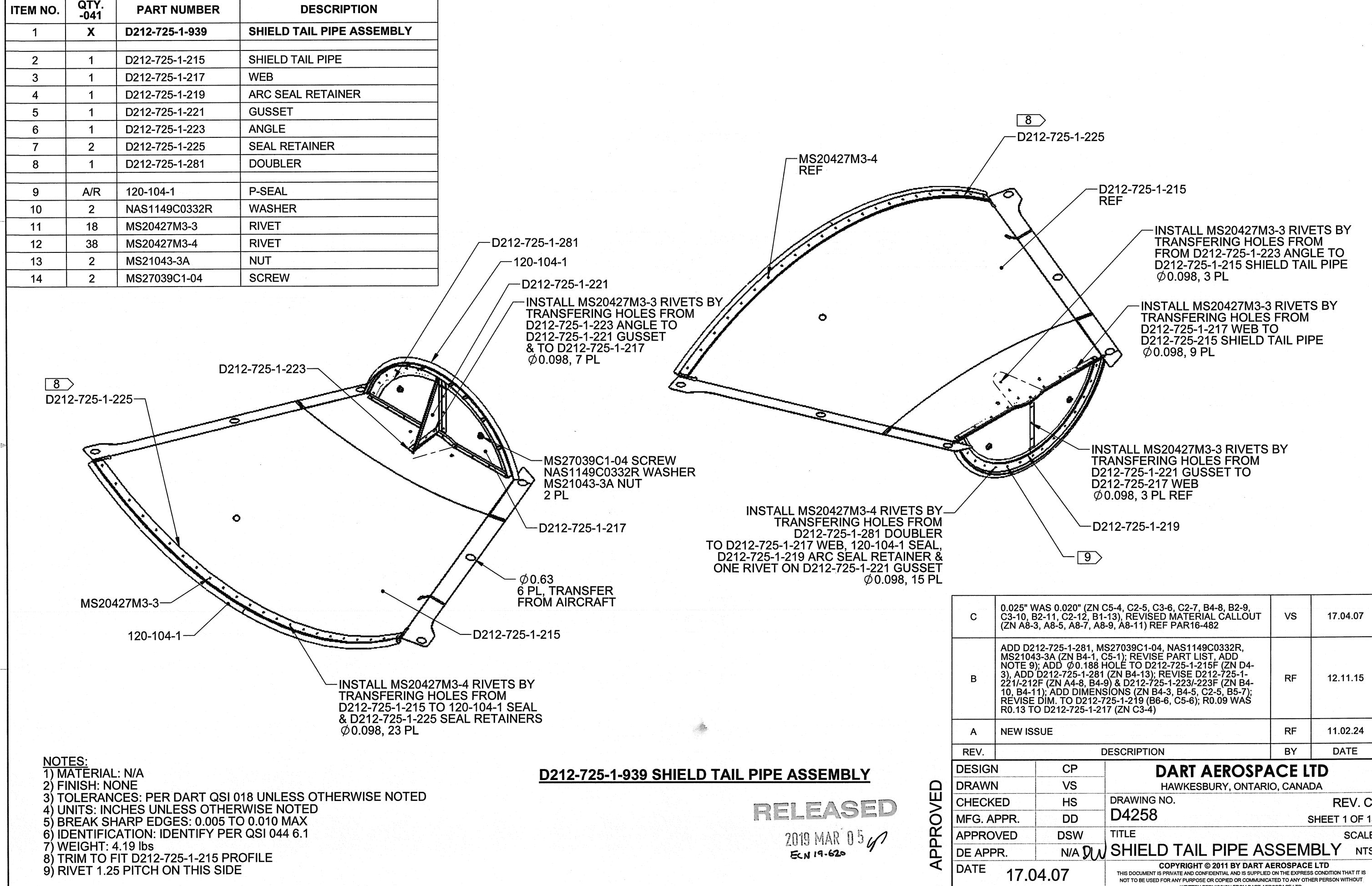
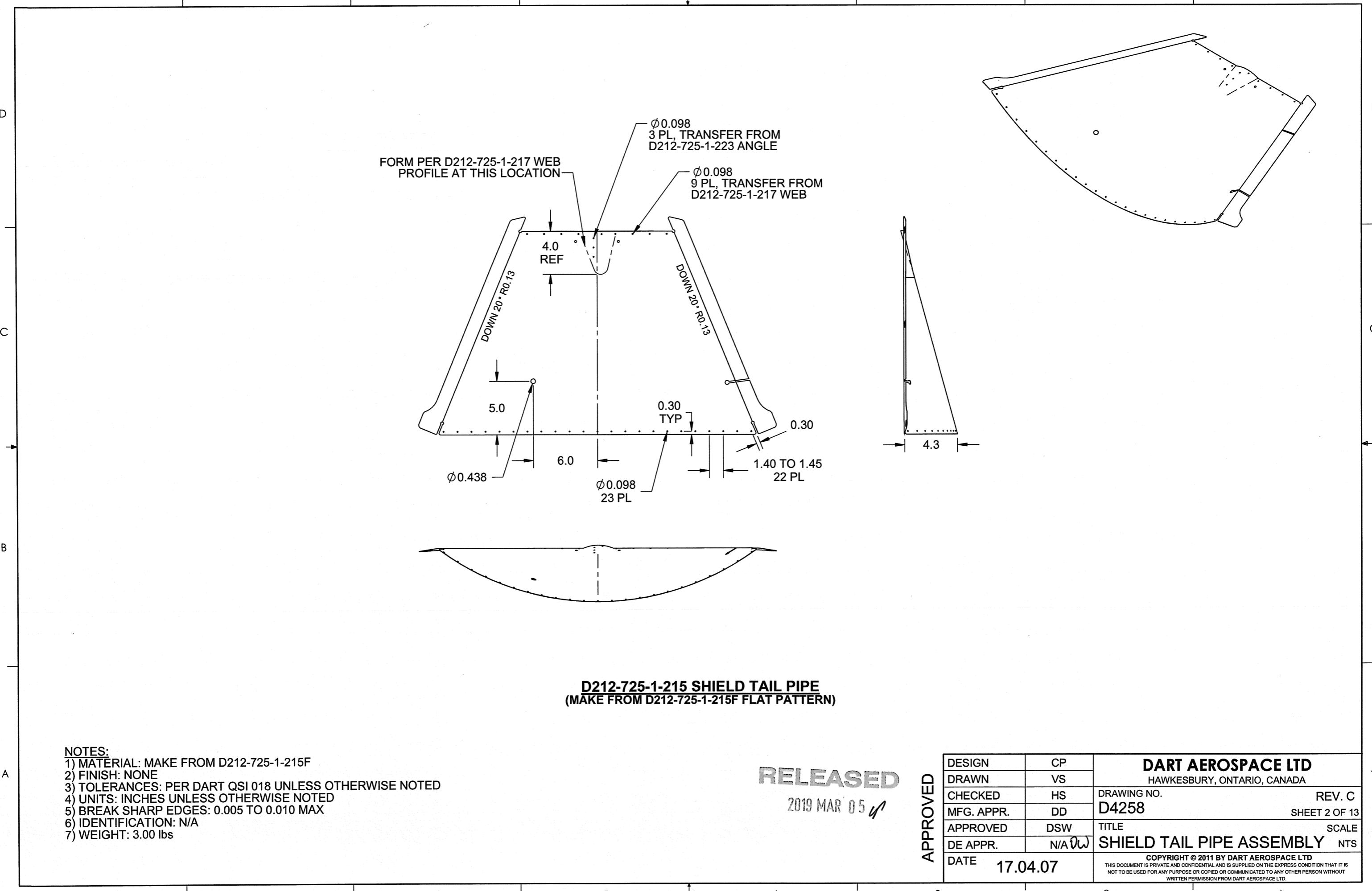
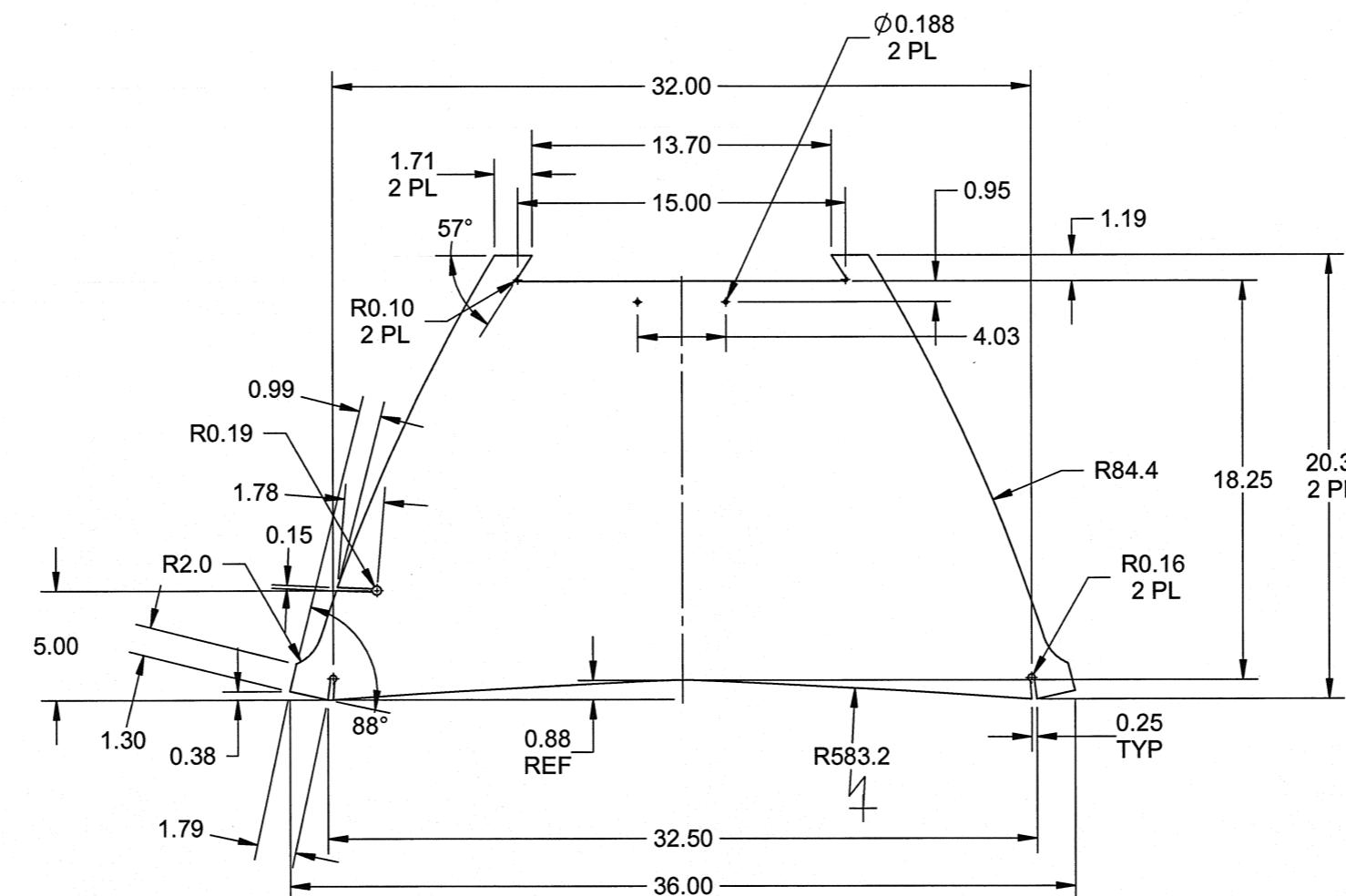


ITEM NO.	QTY. -041	PART NUMBER	DESCRIPTION
1	X	D212-725-1-939	SHIELD TAIL PIPE ASSEMBLY
2	1	D212-725-1-215	SHIELD TAIL PIPE
3	1	D212-725-1-217	WEB
4	1	D212-725-1-219	ARC SEAL RETAINER
5	1	D212-725-1-221	GUSSET
6	1	D212-725-1-223	ANGLE
7	2	D212-725-1-225	SEAL RETAINER
8	1	D212-725-1-281	DOUBLER
9	A/R	120-104-1	P-SEAL
10	2	NAS1149C0332R	WASHER
11	18	MS20427M3-3	RIVET
12	38	MS20427M3-4	RIVET
13	2	MS21043-3A	NUT
14	2	MS27039C1-04	SCREW







D212-725-1-215F FLAT PATTERN

NOTES:
C

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.025 (24 GAUGE) THICK
ANNEALED
2B FINISH
PER MIL-S-5059
OR AMS-5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC. M304S24GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 3.00 lbs

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2019 MAR 05 61

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DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	HS	DRAWING NO.
MFG. APPR.	DD	REV. C D4258
APPROVED	DSW	SHEET 3 OF 13
DE APPR.	N/A DW	TITLE SCALE NTS SHIELD TAIL PIPE ASSEMBLY
DATE	17.04.07	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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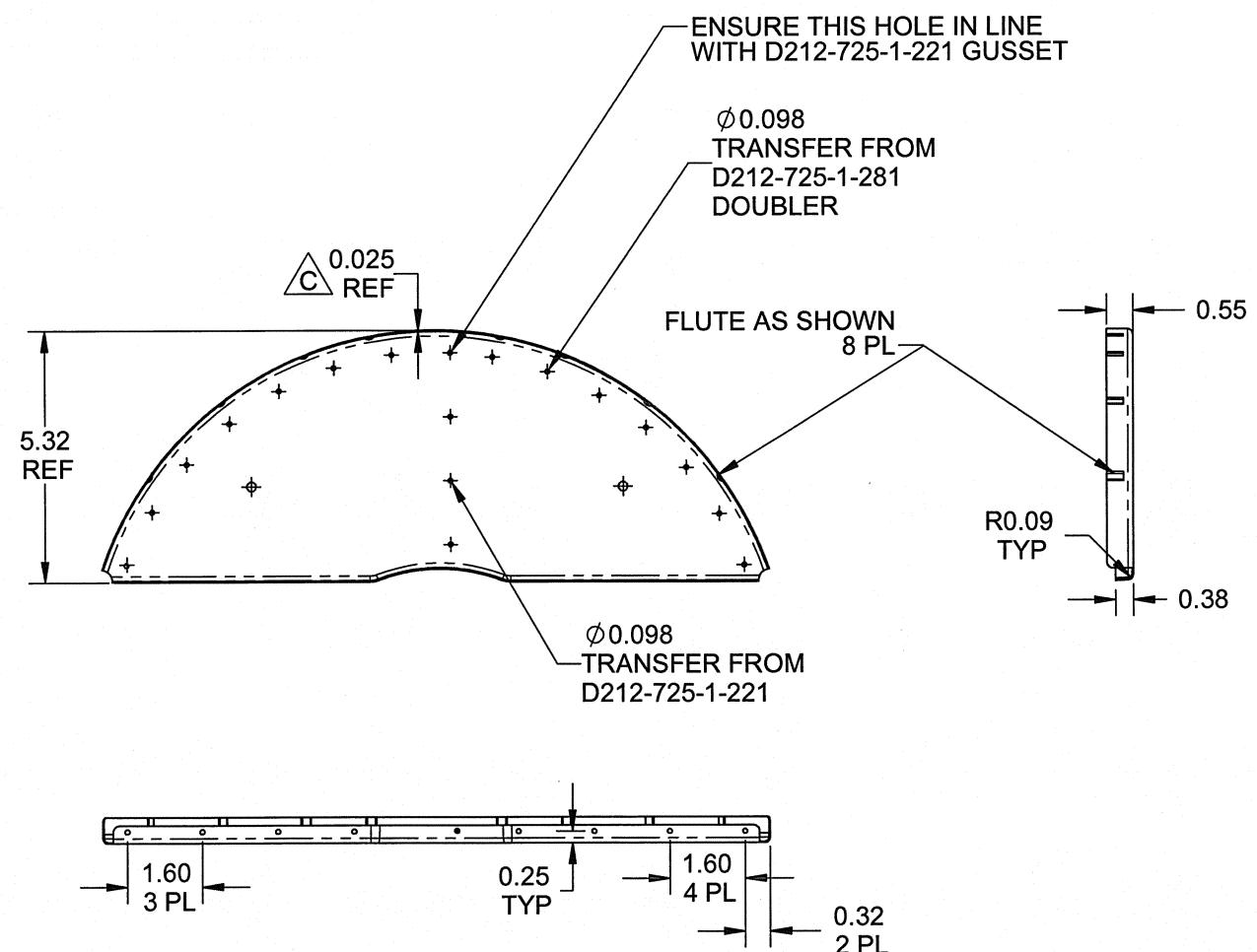
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D212-725-1-217 WEB
(MAKE FROM D212-725-1-217F FLAT PATTERN)

NOTES:

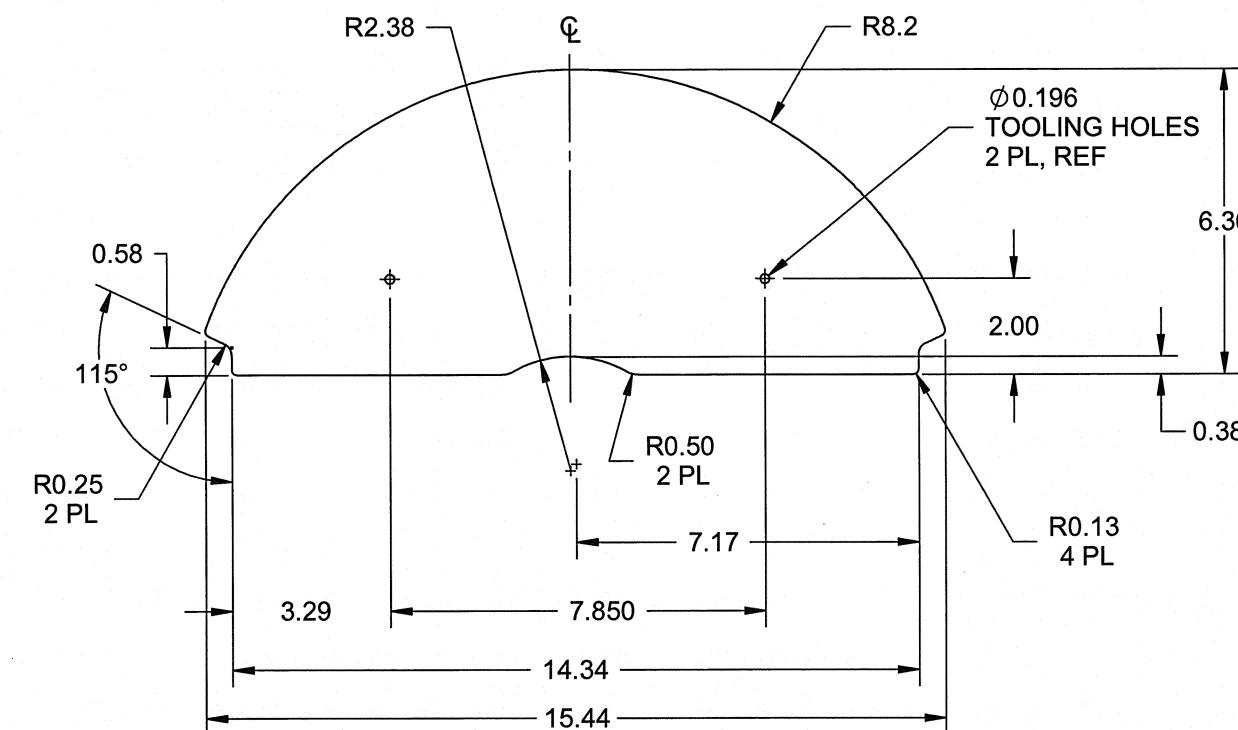
- 1) MATERIAL: MAKE FROM D212-725-1-217F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.43 lbs

RELEASED

2019 MAR 05 *mf*

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DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	VS		
CHECKED	HS	DRAWING NO.	D4258
MFG. APPR.	DD	REV. C	SHEET 4 OF 13
APPROVED	DSW	TITLE	SHIELD TAIL PIPE ASSEMBLY
DE APPR.	N/A DW	SCALE	NTS
DATE	17.04.07	COPYRIGHT © 2011 BY DART AEROSPACE LTD	
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D212-725-1-217F FLAT PATTERN

NOTES:
C 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.025 (24 GAUGE) THICK
 ANNEALED
 2B FINISH
 PER MIL-S-5059
 OR AMS-5513 (304)
 OR AMS 5524 (316)
 OR ASTM A240
 OR ASME SA240
 REF DART SPEC. M304S24GA

2) FINISH: NONE
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
 7) WEIGHT: 0.53 lbs

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2019 MAR 05 *g1*

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DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	HS	
MFG. APPR.	DD	
APPROVED	DSW	DRAWING NO. D4258
DE APPR.	N/A <i>DW</i>	REV. C SHEET 5 OF 13
DATE	17.04.07	TITLE SHIELD TAIL PIPE ASSEMBLY NTS

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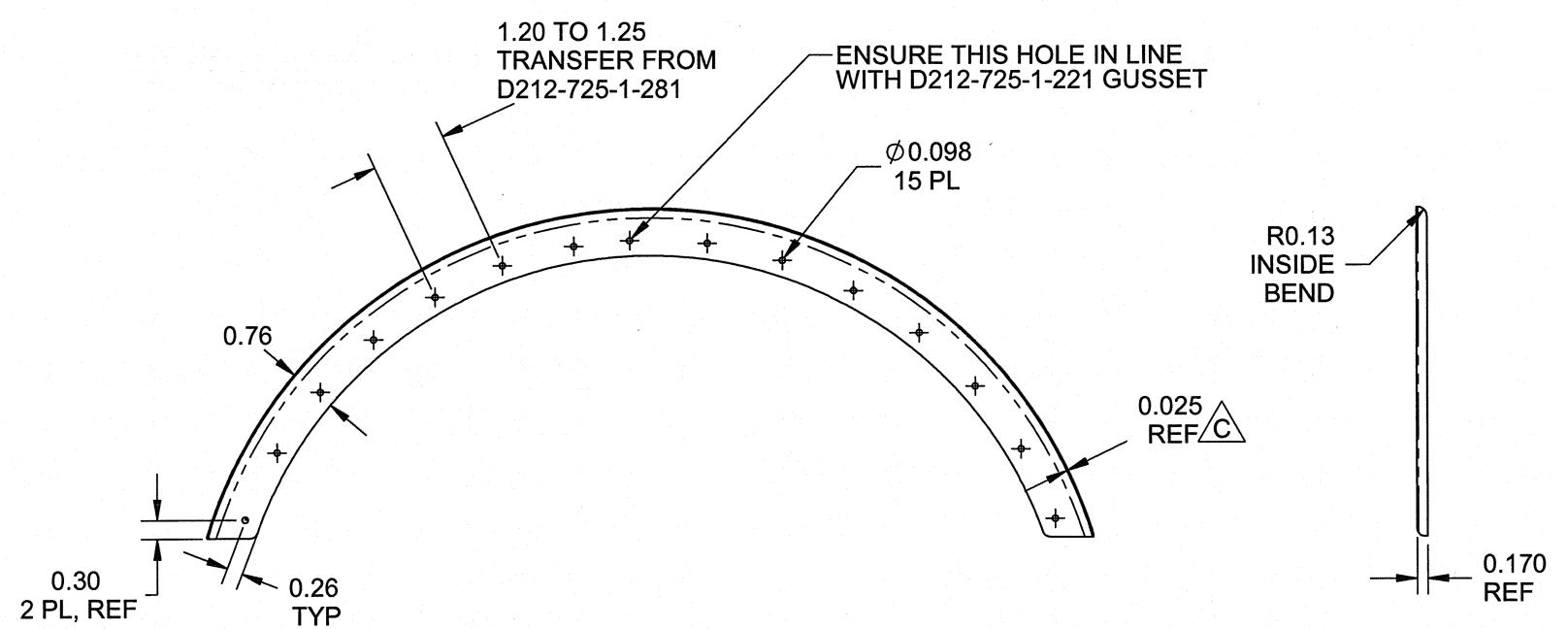
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D212-725-1-219 ARC SEAL RETAINER
(MAKE FROM D212-725-1-219F FLAT PATTERN)

NOTES:

- 1) MATERIAL: MAKE FROM D212-725-1-219F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.11 lbs

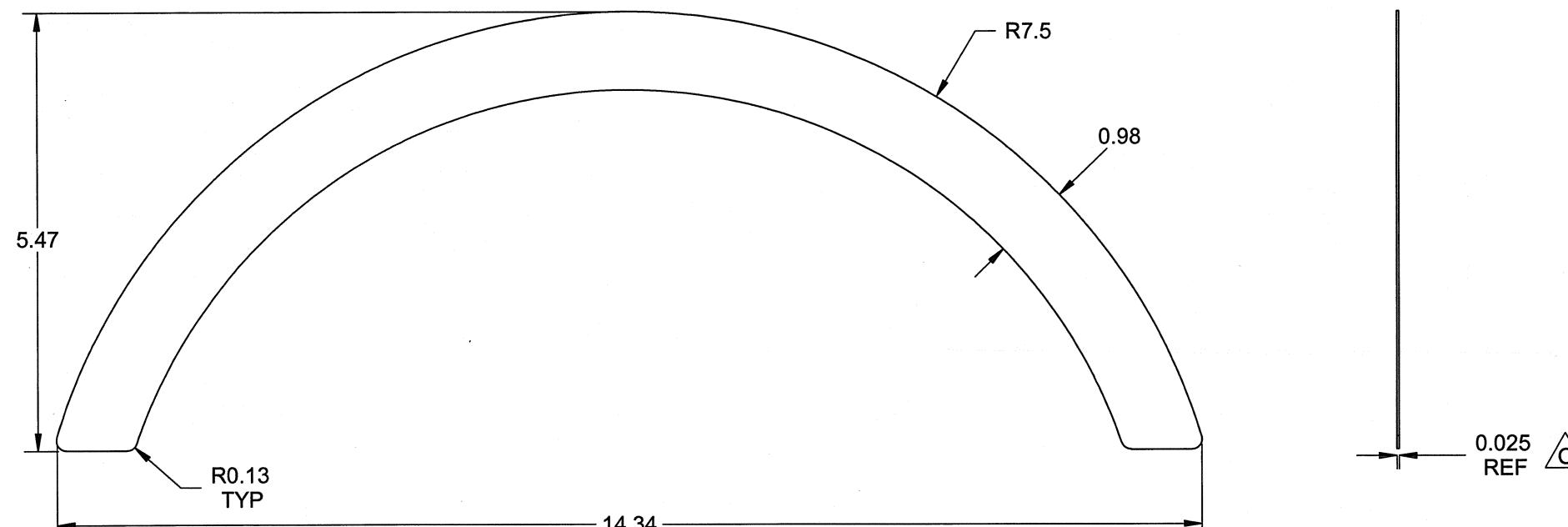
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2019 MAR 05 *af*

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DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	HS	DRAWING NO.
MFG. APPR.	DD	D4258
APPROVED	DSW	REV. C
DE APPR.	N/A <i>af</i>	SHEET 6 OF 13
DATE	17.04.07	TITLE SHIELD TAIL PIPE ASSEMBLY NTS

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D212-725-1-219F FLAT PATTERN



NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.025 (24 GAUGE) THICK
ANNEALED
2B FINISH
PER MIL-S-5059
OR AMS-5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC. M304S24GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.13 lbs

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2019 MAR 05

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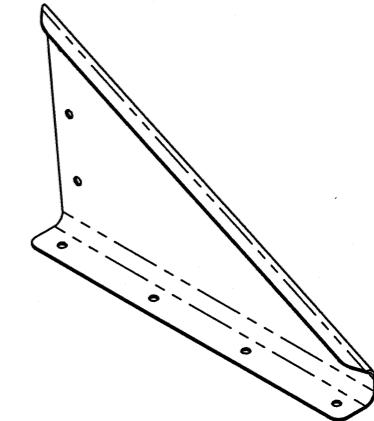
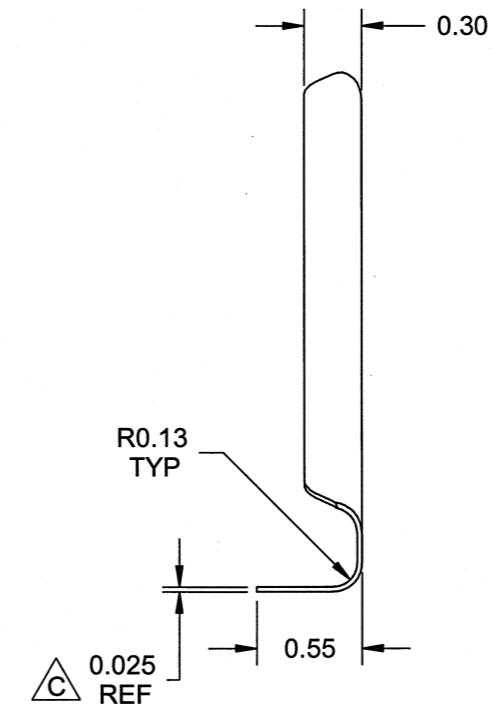
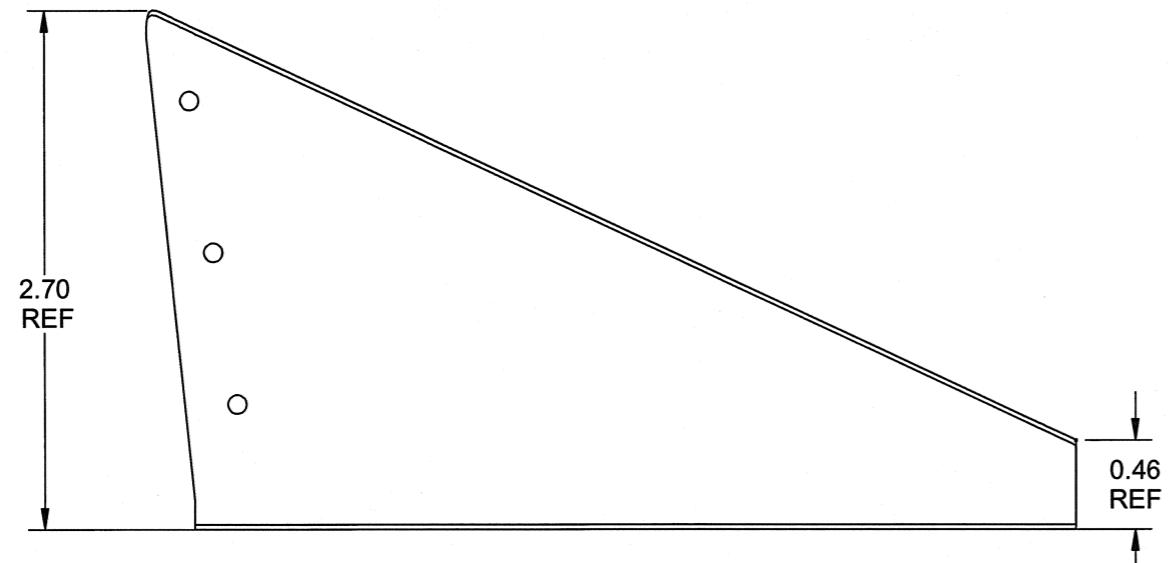
DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	HS	
MFG. APPR.	DD	
APPROVED	DSW	DRAWING NO. D4258
DE APPR.	N/A DW	REV. C SHEET 7 OF 13
DATE	17.04.07	TITLE SCALE SHIELD TAIL PIPE ASSEMBLY NTS

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D212-725-1-221 GUSSET
(MAKE FROM D212-725-1-221F FLAT PATTERN)

NOTES:
1) MATERIAL: MAKE FROM D212-725-1-221F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A
7) WEIGHT: 0.08 lbs

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2019 MAR 05 *g1*

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DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	HS	
MFG. APPR.	DD	
APPROVED	DSW	
DE APPR.	N/A <i>DW</i>	
DATE	17.04.07	DRAWING NO. D4258 REV. C SHEET 8 OF 13 TITLE SCALE SHIELD TAIL PIPE ASSEMBLY NTS COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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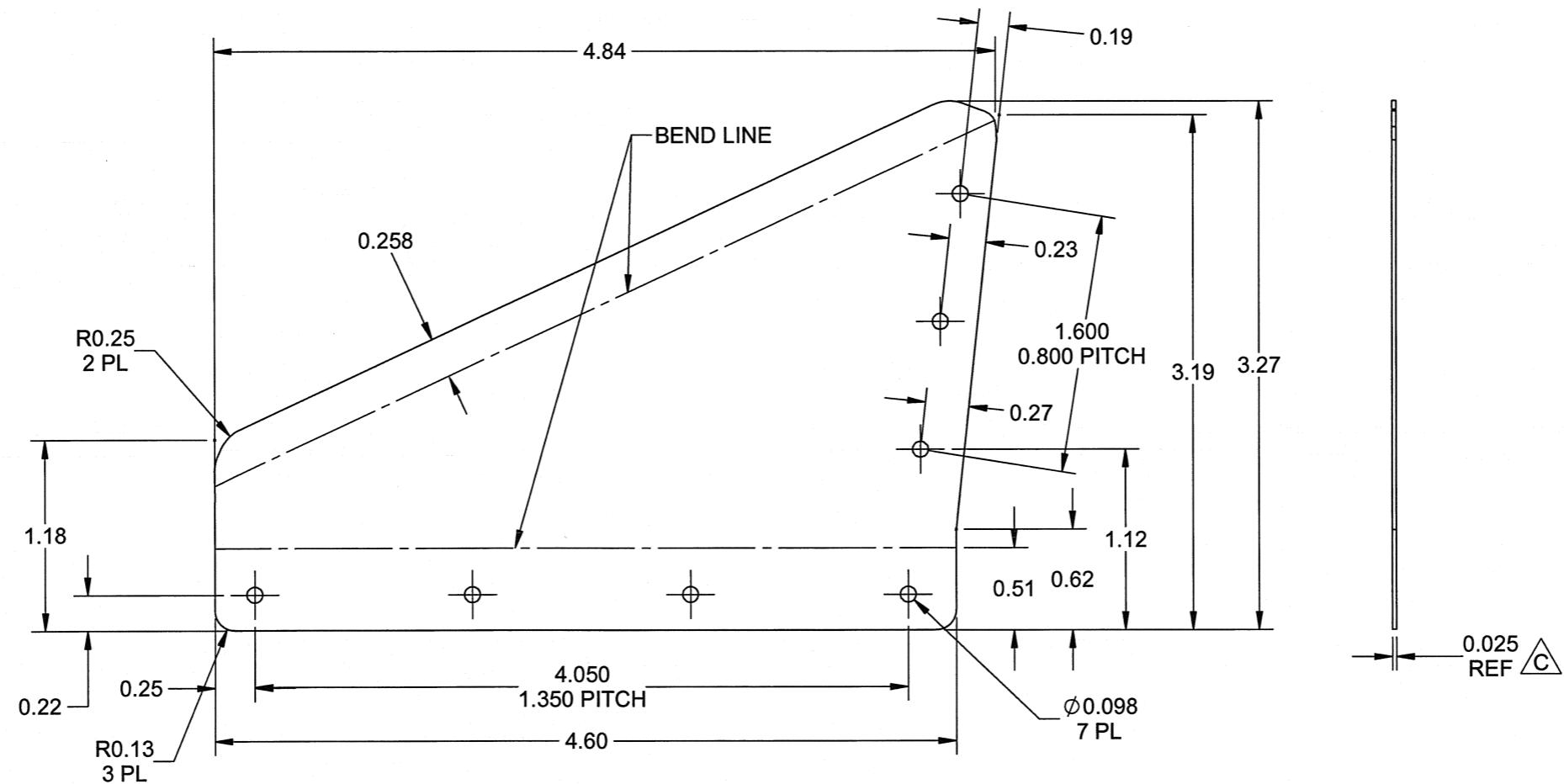
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**D212-725-1-221F FLAT PATTERN**

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.025 (24 GAUGE) THICK
ANNEALED
2B FINISH
PER MIL-S-5059
OR AMS-5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC. M304S24GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.08 lbs

RELEASED2019 MAR 05 *1/1***APPROVED**

DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	HS	
MFG. APPR.	DD	
APPROVED	DSW	
DE APPR.	N/A DW	
DATE	17.04.07	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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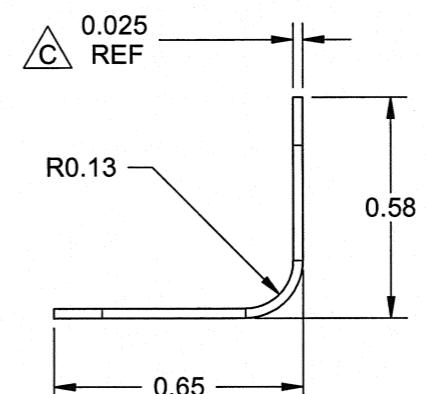
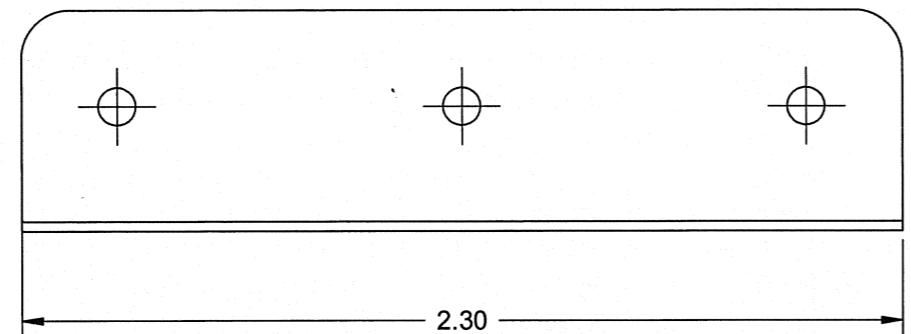
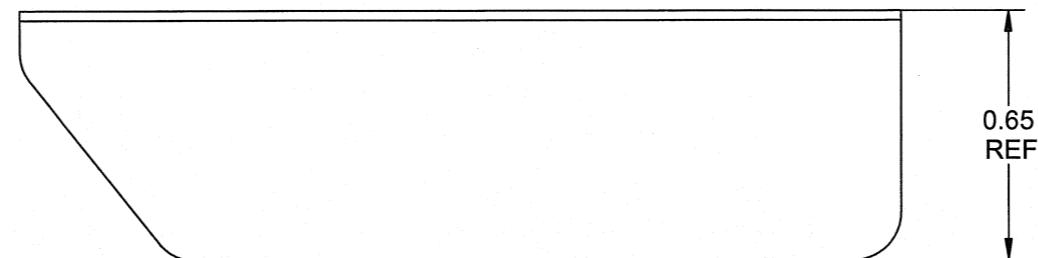
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D212-725-1-223 ANGLE
(MAKE FROM D212-725-1-223F FLAT PATTERN)

NOTES:

- 1) MATERIAL: MAKE FROM D212-725-1-223F
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.02 lbs

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2019 MAR 05 *ml*

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DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	HS	DRAWING NO.
MFG. APPR.	DD	D4258
APPROVED	DSW	REV. C
DE APPR.	N/A <i>ml</i>	SHEET 10 OF 13
DATE	17.04.07	SCALE
		NTS
		SHIELD TAIL PIPE ASSEMBLY
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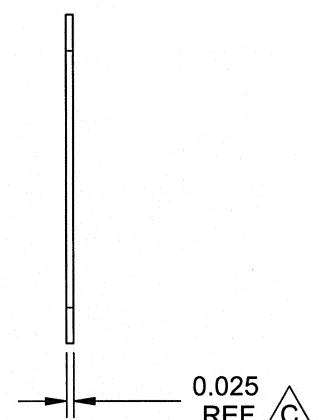
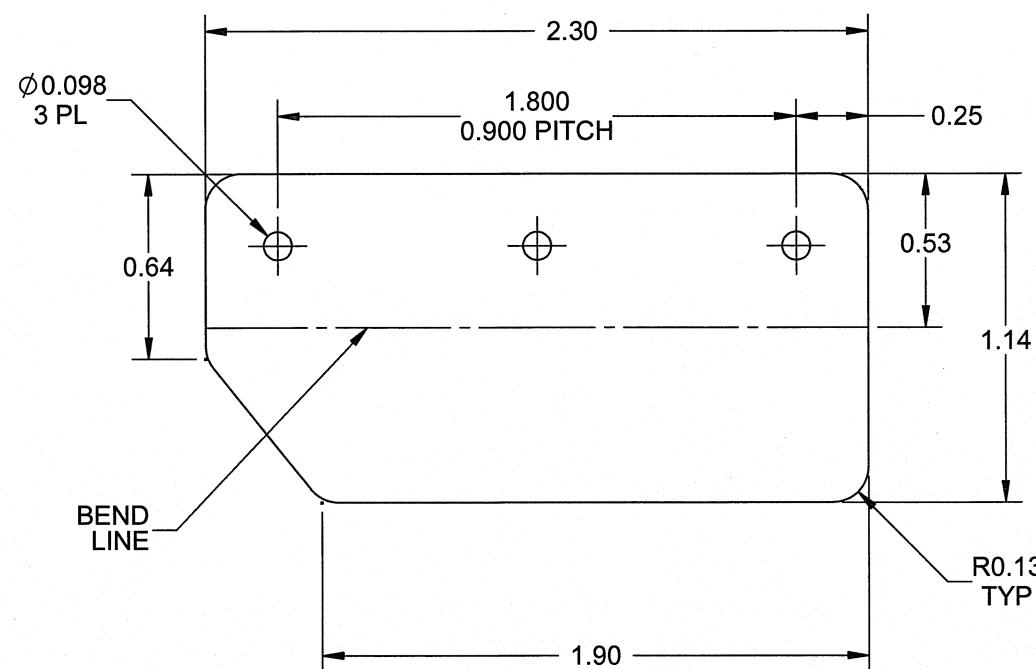
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D212-725-1-223F FLAT PATTERN



NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.025 (24 GAUGE) THICK
ANNEALED
2B FINISH
PER MIL-S-5059
OR AMS-5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC. M304S24GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.02 lbs

RELEASED

2019 MAR 05 *W*

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DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	HS	
MFG. APPR.	DD	
APPROVED	DSW	DRAWING NO. D4258
DE APPR.	N/A <i>W</i>	REV. C SHEET 11 OF 13
DATE	17.04.07	TITLE SCALE SHIELD TAIL PIPE ASSEMBLY NTS
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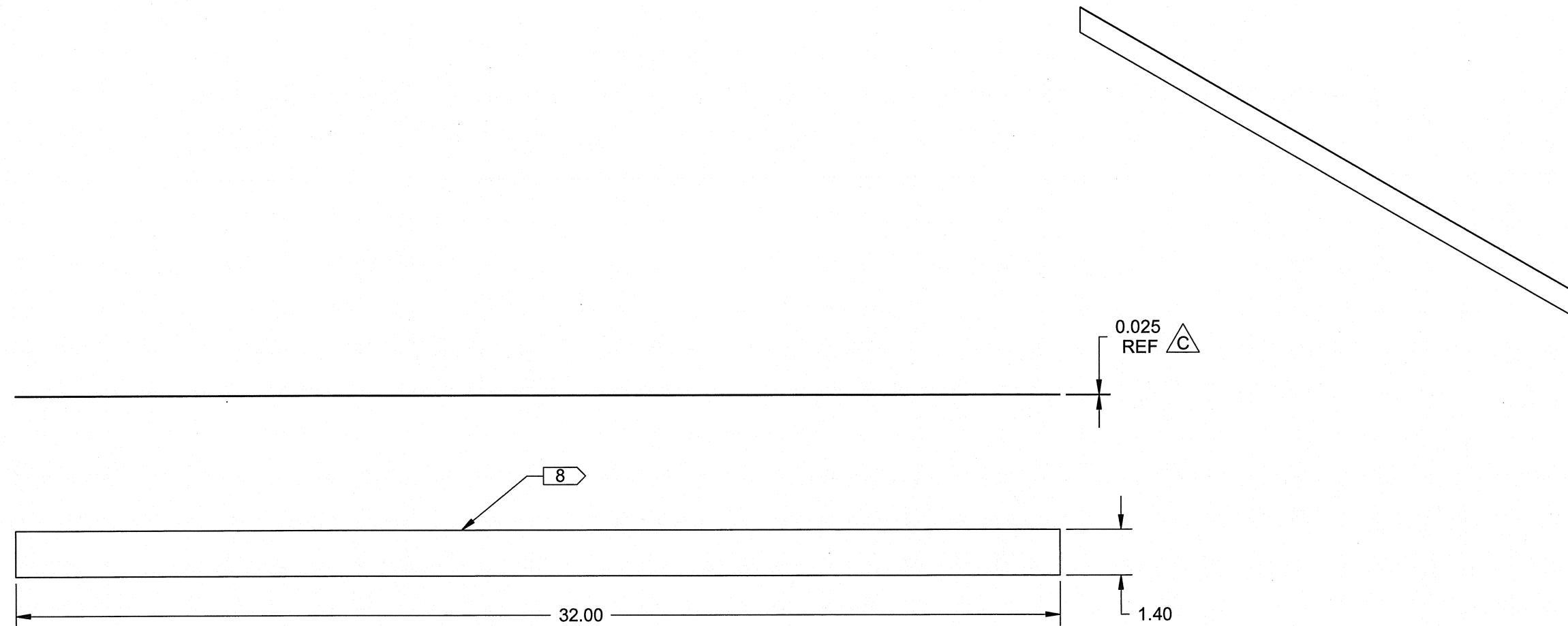
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D212-725-1-225 SEAL RETAINER

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.025 (24 GAUGE) THICK
ANNEALED
2B FINISH
PER MIL-S-5059
OR AMS-5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC. M304S24GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.32 lbs
- 8) TRIM AS REQUIRED TO FIT INTO D212-725-1-939 ASSEMBLY

RELEASED

2019 MAR 05

APPROVED

DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	HS	
MFG. APPR.	DD	
APPROVED	DSW	DRAWING NO. D4258
DE APPR.	N/A DW	REV. C SHEET 12 OF 13
DATE	17.04.07	TITLE SHIELD TAIL PIPE ASSEMBLY SCALE NTS
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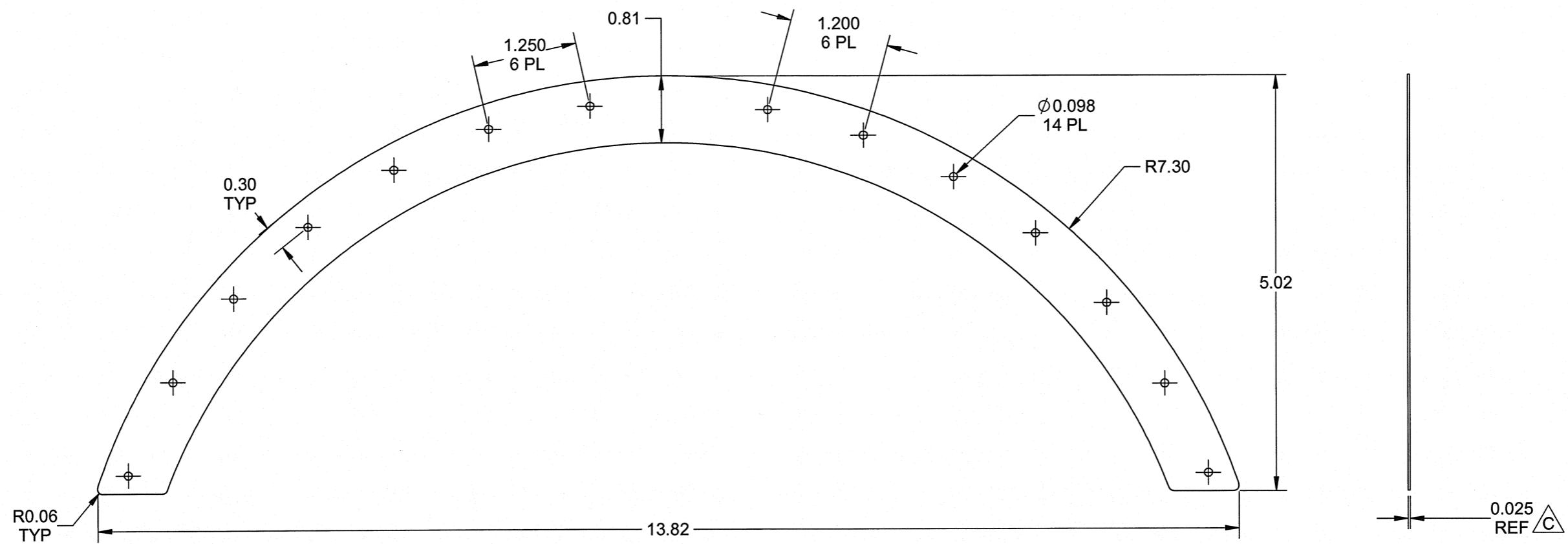
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D212-725-1-281 DOUBLER

NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET, 0.025 (24 GAUGE) THICK
ANNEALED
2B FINISH
PER MIL-S-5059
OR AMS-5513 (304)
OR AMS 5524 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC. M304S24GA
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.10 lbs
- 8) TRIM AS REQUIRED TO FIT INTO D212-725-1-217 WEB

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2019 MAR 05/

APPROVED

DESIGN	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
DRAWN	VS	
CHECKED	HS	DRAWING NO.
MFG. APPR.	DD	REV. C
APPROVED	DSW	D4258
DE APPR.	N/A	SHEET 13 OF 13
DATE	17.04.07	TITLE SHIELD TAIL PIPE ASSEMBLY NTS
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